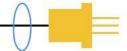


# Lasermate Group, Inc.

### The Friend of Lasers



# 850nm 25W Pulsed VCSEL Diode in 2016 Package

Part No. VCTC-850H25WA

#### **Features**

- TO-46 package
- Good thermal conduction
- Short rise time
- Oxide isolation technology
- High reliability and Easy to collimate
- 25W 850nm VCSEL @ 81A, pulse width 8.8ns

# **Applications**

- Proximity sensor
- Laser curtain
- 3D sensor
- · Range finder sensor
- 3D detection
- Scanning lidar



TO-46 Package

### **Specifications**

Absolute Maximum Ratings							
Parameters	Symbol	Rating	Unit	Conditions			
Case Operating Temperature	Top	-40 to 85	°C				
Storage Temperature	Tstg	-40 to 105	°C				
Reflow Soldering Temperature	Tsol	260°C	°C	10 seconds			
Reverse Voltage	Vr	5	V				
Maximum Continuous Current	Imax	90	Α	Duty cycle 0.1% max			
ESD Exposure (Human Body) Model	ESD	2K	V				

### Notes:

- Stresses greater than those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. This is a stress rating only and functional operation of the device at these or other conditions above those indicated in the operations section for expanded periods of time may affect reliability.
- In its maximum rating diode laser operation could damage its performance or cause potential safety hazard such as equipment failure.
- Electrostatic discharge is the main reason for laser fault of the diode. Take effective precautions against ESD. When dealing with laser diodes, use wrist strap, grounding work surface and strict antistatic technology.

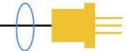
Electro-Optical Characteristics (Top=25°C, Pulse width 8.8ns at 11.68 kHz)						
Parameters	Symbol	Min.	Typ.	Max.	Unit	Conditions
Optical Output Power	Po	20	25	30	W	I <sub>F</sub> =81A
Threshold Current	Ith	-	0.1	-	Α	
Forward Pulse Current		-	81	-	Α	
Emission Area		-	370 x 371	-	um	
Peak Wavelength	λ <sub>P</sub>	840	850	860	nm	P <sub>o</sub> =25W
Pulse Forward Voltage	V <sub>F</sub>	36	37	38	V	I <sub>F</sub> =81A
Series Resistance	Rs	0.44	0.46	0.47	Ohm	I <sub>F</sub> =81A
Beam Angle	θ	-	20	-	Deg	I <sub>F</sub> =81A
Wavelength Temperature Drift	Δλρ/ ΔΤ	-	0.07	-	nm/°C	I <sub>F</sub> =81A
Rise Time	Tr	-	2.8	-	ns	
Soldering Temperature	Tsol			260	°C	10 seconds
Duty Cycle		-	-	0.1	%	
Substrate	CuAg					

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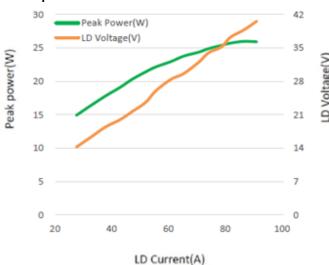
# The Friend of Lasers



<b>Environmental Specifications</b>						
Parameters	Symbol	Min.	Typ.	Max.	Unit	Conditions
Case Operating Temperature	Тор	-40	20	85	°C	
Storage Temperature	Tstg	-40	20	105	°C	

# **Typical Characteristics**

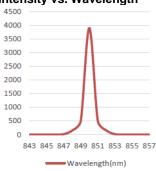
### LIV Graph



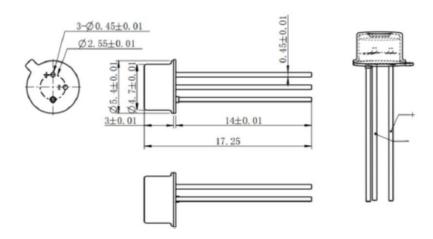
#### Pulse width=8.8ns



Intensity vs. Wavelength



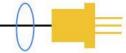
# **Outline Dimensions (unit: mm)**



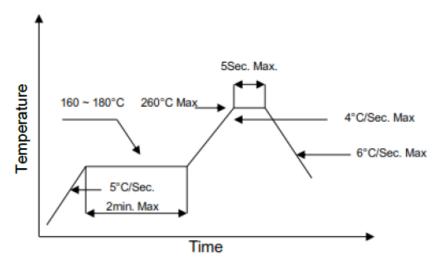


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## The Friend of Lasers



## **SMT Reflow Soldering Curve**



Note: Reflow soldering can be operated only one time. During the temperature ramp-up, no forces may be exerted on the LD which would deform or damage them. After soldering is completed, please do not process until the product temperature ramps down to room temperature.

## **Additional Notes**

- 1. Please use solder paste to cure the laser diode.
- 2. Please make sure that the heat of VCSEL diode has been completely conducted to metal shell to avoid affecting the optical power output.
- 3. This VCSEL diode can be only used in constant voltage and current.
- 4. Please do not aim the laser at people or animals.
- 5. You may observe the laser spot through an image monitoring equipment.
- 6. Please do not touch VCSEL diode surface by naked hands or squeeze the sealant on VCSEL diode surface. It may cause wrong optical angle and distorted laser spot, and even damage the VCSEL diode.
- 7. Please use ceramic suction nozzle to absorb the VCSEL diode, so as to avoid VCSEL diode sticking to the nozzle.
- 8. Please add a 0.02s blowing action after locating the laser diode to aluminum substrate.
- 9. Specifications are subject to change without notice.

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