

# Lasermate Group, Inc.

The Friend of Lasers

# 940nm 25W Pulsed VCSEL Diode in 2016 Package

Part No. VC20A-940H25WA (Substrate AIN) | VC20C-940H25WA (Substrate CuAg)

#### Features

- 2016 package
- Good thermal conduction
- Short rise time
- Oxide isolation technology
- High reliability and Easy to collimate
- 25W 940nm VCSEL @ 81A, pulse width 8.8ns

#### Applications

- Proximity sensor
- Laser curtain
- 3D sensor
- Range finder sensor
- 3D detection
- Scanning lidar



#### Substrate AIN, Package 2016



Substrate CuAg, Package 2016

## **Specifications**

Absolute Maximum Ratings								
Symbol	Rating	Unit	Conditions					
Тор	-40 to 85	°C						
Tstg	-40 to 105	°C						
Tsol	260	°C	10 seconds					
Vr	5	V						
Imax	100	A	Duty cycle 0.1% max					
ESD	2K	V						
	Top Tstg Tsol Vr Imax	Top -40 to 85   Tstg -40 to 105   Tsol 260   Vr 5   Imax 100	Top -40 to 85 °C   Tstg -40 to 105 °C   Tsol 260 °C   Vr 5 V   Imax 100 A					

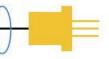
Notes:

- Stresses greater than those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. This is a stress rating only and functional operation of the device at these or other conditions above those indicated in the operations section for expanded periods of time may affect reliability.
- In its maximum rating diode laser operation could damage its performance or cause potential safety hazard such as equipment failure.
- Electrostatic discharge is the main reason for laser fault of the diode. Take effective precautions against ESD. When dealing with laser diodes, use wrist strap, grounding work surface and strict antistatic technology.

Electro-Optical Characteristics (Top=25°C, Pulse width 8.8ns at 11.68 kHz)								
Parameters	Symbol	Min.	Тур.	Max.	Unit	Conditions		
Optical Output Power	Po	20	25	30	W	IF=81A		
Threshold Current	Ith	-	0.1	-	A			
Forward Pulse Current	IF	-	81	-	A			
Peak Wavelength	λp	930	940	950	nm	P₀=25W		
Laser Forward Voltage	VF	36	37	38	V	I <sub>F</sub> =81A		
Series Resistance	Rs	0.44	0.46	0.47	Ohm	I <sub>F</sub> =81A		
Beam Angle	θ	-	20	-	Deg	I <sub>F</sub> =81A		
Wavelength Temperature Drift	Δλρ/ ΔΤ	-	0.07	-	nm/°C	IF=81A		
Emission Area		-	370 x 371	-	um			
Rise Time	tr	-	2.8	-	ns			
Soldering Temperature	Tsol	-	-	260	°C	10 seconds		
Duty Cycle		-	-	0.1	%			
Substrate	AIN; CuAg							



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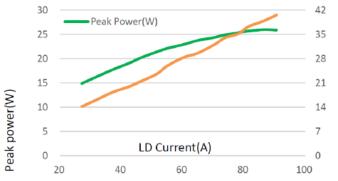
Note: Electro-optical characteristic with a package or diffuser would require further evaluation. Values are based on limited sample size and estimated values.

Environmental Specifications						
Parameters	Symbol	Min.	Тур.	Max.	Unit	Conditions
Case Operating Temperature	Тор	-40	20	85	°C	
Storage Temperature	Tstg	-40	20	105	°C	

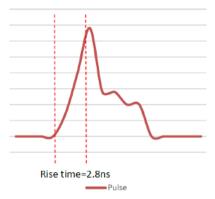
LD Voltage(V)

## **Typical Characteristics**

#### LIV Graph

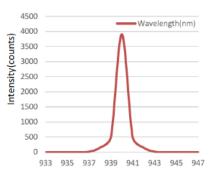


#### Pulse width=8.8ns



## Intensity vs. Wavelength

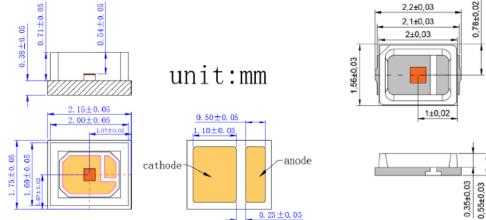
Center wavelength=940  $\pm$  10nm

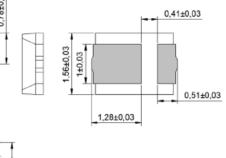


Substrate CuAg, Package 2016

## **Outline Dimensions (unit: mm)**

#### Substrate AIN, Package 2016



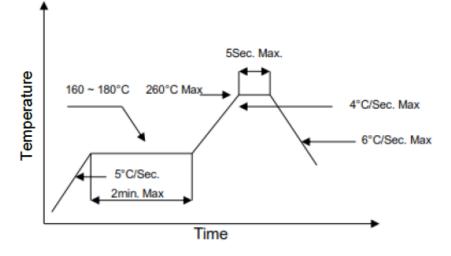


unitmm

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## **SMT Reflow Soldering Curve**



Note: Reflow soldering can be operated only one time. During the temperature ramp-up, no forces may be exerted on the LD which would deform or damage them. After soldering is completed, please do not process until the product temperature ramps down to room temperature.

#### **Additional Notes**

- 1. Please use solder paste to cure the laser diode.
- 2. Please make sure that the heat of VCSEL diode has been completely conducted to metal shell to avoid affecting the optical power output.
- 3. This VCSEL diode can be only used in constant voltage and current.
- 4. Please do not aim the laser at people or animals.
- 5. You may observe the laser spot through an image monitoring equipment.
- 6. Please do not touch VCSEL diode surface by naked hands or squeeze the sealant on VCSEL diode surface. It may cause wrong optical angle and distorted laser spot, and even damage the VCSEL diode.
- 7. Please use ceramic suction nozzle to absorb the VCSEL diode, so as to avoid VCSEL diode sticking to the nozzle.
- 8. Please add a 0.02s blowing action after locating the laser diode to aluminum substrate.
- 9. Specifications are subject to change without notice.